

Table of Contents

Foreword	9
1. INTRODUCTION	11
1.1 General aspects regarding European Welder Guideline.....	11
1.2 Analysis of needs requirements	12
1.2.1 Survey on welding specialists	12
1.2.1 Survey on teachers/trainers and other specialists	15
1.3 Computer and simulation in EW Guideline	17
1.3.1 Theoretical training	18
1.3.2 Practical training.....	19
1.3.3 Intermediate examination.....	22
2. COMPUTER AND SIMULATION	23
2.1 Training digital tools and methodology	23
2.1.1 Digital tools used in welding training	24
2.1.2 Advantages and disadvantages of digital tools in welding.....	27
2.2 Learning Management Systems	28
2.2.1 Virtual Learning Environments.....	28
2.2.2 Definition and characteristics of LMS	30
2.2.3 Setting and functionalities of LMS	30
2.2.4 LMS – challenges and advantages.....	31
2.2.5 Available solutions for developing LMS	32
2.3 Welding Simulators	33
2.3.1 Welding simulators systems	33
2.3.2 Augmented Reality	34
2.3.3 Virtual Reality	35
2.3.4 Welding simulator vs. real welding system.....	38
2.3.5 Setup of welding simulators	39
3. TIG WELDING.....	41
3.1 Introduction of TIG welding.....	41
3.2 TIG welding equipment.....	43
3.2.1 Power sources	43

3.2.2 Cables.....	46
3.2.3 Workpiece and clamp devices.....	46
3.2.4 Voltage drops.....	47
3.3 Welding technology.....	47
3.3.1 Arc ignition on TIG welding	47
3.3.2 Sharpening of electrode.....	49
3.3.3 Non-consumable electrode.....	51
3.3.4 Clasification of filler rods and wires	52
3.3.5 Clasification of shielding gas for arc welding and cutting	52
3.3.6 Influence of welding parameters.....	54
3.3.7 Welding positions	57
3.3.8 Typical weld defects.....	58
3.4 Health and safety of TIG welding	64
4. GMA WELDING	65
4.1 Introduction in GMA welding	65
4.1.1 Principal features.....	65
4.1.2 Principal components	67
4.2 Equipment	67
4.2.1 Welding power source	67
4.2.2 Wire feeder.....	68
4.2.3 Torch	69
4.2.4 Contact tip and stick out.....	70
4.2.5 Nozzle	70
4.2.6 Mass cable	71
4.3 Welding technology.....	72
4.3.1 Welding parameters measurement.....	72
4.3.2 Consumables	74
4.3.3 Wires	79
4.3.4 Parameters and transfer mode	86
4.3.5 Technique.....	89
4.4 Health and safety of GMA welding	93
5. MMA WELDING	95

5.1 Introduction in MMA welding	95
5.2 Welding Equipment	96
5.2.1 Power source	97
5.2.2 Electrode holder	99
5.2.3 Ground connection.....	100
5.2.4 Cables and terminals.....	100
5.3 Welding technology.....	100
5.3.1 Properties of the arc	100
5.3.2 Welding parameters	102
5.3.3 Ignition of the arc.....	105
5.3.4 Coated electrode	106
5.3.5 Welding positions	109
5.4 Health and safety in MMA welding	112
6. QUALITY ASSURANCE IN WELDING	117
6.1 Generals	117
6.1.1 Standardization and related activities.....	118
6.1.2 Specific standards.....	118
6.2 WPS and WPQR	124
6.3 Welding imperfections	129
6.3.1 ISO 6520-1:2007 Welding and allied processes – Classification of geometric imperfections in metallic materials – Part 1: Fusion welding ..	129
6.3.2 ISO 5817:2014 – Welding – Fusion-welded joints in steel, nickel, titanium and their alloys (beam welding excluded) – Quality levels for imperfections	130
6.3.3 ISO 10024:2018 – Welding – Arc welded joints in aluminium and its alloys – Quality levels for imperfections	131
6.4 Welder qualification and Inspection	131
6.4.1 ISO 9606-1:2012 – Qualification testing of welders – Fusion welding – Part 1: Steels	131
7. DIGITAL TOOLS FOR EDUCATION IN WELDING.....	133
7.1 Software application for education in welding	133
7.1.1 DIGIWELD offline.....	133
7.1.2 DIGIWELD LMS	136

7.2 Real welding study case for welding simulator	138
7.2.1 Shipbuilding	140
7.2.2 Railway	153
7.2.3 Automotive	160
7.2.4 Pipeline	163
7.2.5 Pressure vessel	169
7.2.6 Civil construction	177
7.3 Digital simulation of welding study cases	189
7.3.1 GTAW simulation for welding of BRUA pipeline	189
7.3.2 MMA simulation for welding of BRUA pipeline	191
7.3.3 GMAW simulation for welding of board of barge	192
7.4 Practice and analysis of simulated welding	194
Reference	199