

Table of Contents

Foreword	7
1. INTRODUCTION	9
1.1 Sensing and monitoring in digital manufacturing.....	9
1.1.1 From Industry 1.0 to Industry 4.0	11
1.1.2 Smart sensors for Industry 4.0.....	14
1.2 Metrology and measurements.....	18
2. SIGNALS AND MEASUREMENTS	22
2.1 Signals and disturbances	22
2.1.1 Signals	22
2.1.2 Disturbances	28
2.1.3 Signal sampling	29
2.2 Measurements methodology.....	31
2.2.1 Classification of measurement methods.....	31
2.2.2 Means of measurement	36
2.2.3 Measures.....	36
2.3 Measuring Devices	37
2.3.1 Fundamentals of measuring devices.....	37
2.3.2 Classification of measuring devices	39
2.3.3 Block diagrams of measuring devices	40
2.3.4 Metrology requirements of measuring devices	42
2.3.5 Measurement and source errors	49
3. TEMPERATURE SENSORS	54
3.1 Physics laws for sensing application	54
3.2 Basics of temperature measurement	58
3.3 Contact sensors for temperature measurement	60
3.3.1 Thermistors	60
3.3.2 Thermocouples.....	62
3.3.3 Resistance thermometers	66
3.3.4 Semiconductor-based sensors	69
3.4 Non - contact sensors for temperature measurement	70

3.4.1 Thermal detectors.....	71
3.4.2 Quantum detectors	74
3.5 Advanced temperature detectors	75
4. TRANSDUCING CIRCUITS	80
4.1 Basics of transducers	80
4.2 Temperature transducers circuits	84
4.2.1 Thermistor transducer circuit	85
4.2.2 Thermocouples transducer circuit	86
4.2.3 Resistance thermometer transducer circuit	88
4.2.4 Diode sensor temperature transducer circuit	89
4.2.5 IR sensor temperature transducer circuit	90
5. DIGITAL MEASUREMENTS SYSTEMS	92
5.1 Basics structure of a digital measurement system.....	92
5.1.1 DMS with serial/parallel communication.....	92
5.1.2 DMS with data acquisition card.....	93
5.2 Signal conditioning.....	94
5.3 Signal Multiplexing	97
5.4 Memory circuits	100
6. MONITORING APPLICATIONS	102
6.1 Sensing and controlling temperature in resistance heating	102
6.2 Sensing temperature in microwave heating	108
6.3 Differential thermal analysis	112
6.4 Digital monitoring of temperature in silos.....	117
7. VIRTUAL INSTRUMENTATION	121
7.1 Introduction in virtual instrumentation	121
7.2 Virtual instrumentation for temperature sensor	126
7.2.1 NI-DAQmx application for contact temperature sensor	126
7.2.2 Signametrics 2064 PCI for contact temperature sensor.....	129
7.2.2 IMAQx application for non-contact temperature sensor.....	132
Reference	135